Home Laundry Dryers

Refer to Page 3 for Model Numbers

Parts

Alliance Laundry Systems

www.comlaundry.com

Part No. 505903R2
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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.

DRY1941P_505903

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Model Identification

Information in this manual is applicable to these dryer models:

FE0080	HE4070	HE6370	HG4009	HG5390
HE2003	HE4103	HE6430	HG4080	HG6009
HE2003-3062	HE4203	HE6434	HG4109	HG6360
HE2030	HE4203-4588	HE6650	HG4209	HG6380
HE2050	HE4270	HE7003	HG4209-3000	HG6490
HE2250	HE4330	HE7230	HG4209-3058	HG6494
HE2430	HE4350	HE9250	HG4280	HG6660
HE2970	HE4430	HE9270	HG4360	HG7009
HE3003	HE4503	HG2090	HG4390	HG7290
HE3060	HE5003	HG2260	HG4490	HG9260
HE4003	HE5330	HG2490	HG4490-3000	HG9280
HE4003-4562	HE6003	HG2980	HG4509	
HE4030	HE6350	HG3009	HG5009	

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Control Hood Top, Ends, Panel Support Plate and Fluorescent Tube

Models HE9250, HE9270, HG9260 and HG9280

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Control Hood Top, Ends, Panel Support Plate and Fluorescent Tube

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Control Hood End	Left
2	N/A	Control Hood Top	
3	25232	Screw	
4	N/A	Control Hood End	Right
5	N/A	Fluorescent Tube	
6	N/A	Fluorescent Tube Holder	Right
7	N/A	Bumper	
8	501086	Screw	
9	N/A	Panel Trim	
10	N/A	Panel Support Plate	
11	N/A	Ballast	
12	N/A	Fluorescent Tube Holder	Left
13	N/A	Nut	

N/A = Part no longer available

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Control Panel and Controls (Drawing 1 of 3)

Models HE9250, HE9270, HG9260 and HG9280

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Control Panel and Controls (Drawing 1 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Switch Knob Assembly	
2	N/A	Retainer	
3	N/A	Nut	
4	52947	Nut	
5	24522	Nut	
6	91176	Washer	
7	N/A	Fabric Selector Switch	
8	25820	Washer	
9	55882	Switch Assembly	Includes item 4
10	501086	Screw	
11	N/A	Buzzer	
12	N/A	Timer	
13	N/A	Switch	
14	91176	Washer	
15	N/A	Ferrule	
16	N/A	Screw	
17	N/A	Control Panel	
18	N/A	Switch Collar	
19	N/A	Timer Knob	
20	N/A	Switch Collar	

N/A = Part no longer available

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Control Panel and Controls (Drawing 2 of 3)

Models HE3003, HE4003, HE4003-4562, HE4103, HE4203, HE4203-4588, HE4503, HE5003, HE6003, HE7003, HG3009, HG4009, HG4109, HG4209, HG4209-3000, HG4209-3058, HG4509, HG5009, HG6009 and HG7009

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Control Panel and Controls (Drawing 2 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Switch Knob Assembly	
2	N/A	Retainer	
3	24205	Nut	
4	91176	Washer	
5	N/A	End Casting	Left
6	N/A	Nut	
7	N/A	Fabric Selector Switch	Models HE4203, HE4203-4588, HE4503, HE7003, HG4209, HG4209-3000, HG4209-3058, HG4509 and HG7009
	58813P	Fabric Selector Switch	Models HE4003, HE4003-4562, HE4103, HE5003, HE6003, HG4009, HG4109, HG5009 and HG6009
8	25820	Washer	
9	N/A	Buzzer	Models HE4203, HE4203-4588, HE4503, HE6003, HE7003, HG4209, HG4209-3000, HG4209-3058, HG4509, HG6009 and HG7009
10	501086	Screw	
11	52947	Nut	
12	57349	Start Switch Assembly	Includes item 11
13	25232	Screw	
14	N/A	Timer	
15	N/A	End Casting	Right
16	N/A	Control Panel Assembly	
17	N/A	Screw	
18	N/A	Timer Knob Assembly	
19	24206	Nut	
20	N/A	Switch Collar	

N/A = Part no longer available

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Control Panel and Controls (Drawing 3 of 3)

Models FE0080, HE2003, HE2003-3062, HE2030, HE2050, HE2250, HE2430, HE4030, HE4070, HE4270, HE4330, HE4350, HE4430, HE5330, HE6350, HE6370, HE6430, HE6434, HE6650, HE7230, HG2090, HG2260, HG2490, HG4080, HG4280, HG4360, HG4390, HG4490, HG4490-3000, HG5390, HG6360, HG6380, HG6490, HG6494, HG6660 and HG7290

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Control Panel and Controls (Drawing 3 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Control Knob	
2	N/A	Retainer	
3	24205	Nut	
4	91176	Washer	
5	N/A	End Casting	Left
6	N/A	Nut	
7	58813P	Fabric Selector Switch	Models HE6434, HG6490 and HG6494
	58032	Fabric Selector Switch	Models FE0080, HE4070, HE4270, HE4330, HE4430, HE6370, HG4080, HG4280, HG4390, HG4490, HG4490-3000 and HG6380
	N/A	Fabric Selector Switch	Models HE2030, HE2050, HE2250, HE2430, HE4030, HE4350, HE5330, HE6350, HE6430, HE6650, HE7230, HG2260, HG2490, HG4360, HG5390, HG6360, HG6660 and HG7290
8	25820	Washer	
9	N/A	Buzzer	Models FE0080, HE4270, HE4330, HE4350, HE4430, HE6370, HE6434, HE6650, HE7230, HG4280, HG4360, HG4390, HG4490, HG4490-3000, HG6380, HG6494, HG6660 and HG7290
10	501086	Screw	
11	52947	Nut	
12	55882	Switch Assembly	Includes item 11
13	25232	Screw	
14	N/A	Timer	
15	N/A	End Casting	Right
16	N/A	Control Panel	
17	N/A	Timer Knob Assembly	
18	N/A	Screw	

N/A = Part no longer available

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Control Hood

All Models Except HE2970, HE3060 and HG2980

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Control Hood

REF	PART NO.	DESCRIPTION	COMMENTS
	511658P	Transformer Kit	Models HE2003-3062, HE4003-4562, HE4203-4588, HG4209-3000, HG4209-3058 and HG4490-3000
1	505281	Disconnect Power Warning Label	
2	N/A	Control Hood	
3	24522	Nut	
4	N/A	Gasket	Models HE9250, HE9270, HG9260 and HG9280
5	501086	Screw	
6	N/A	Mounting Angle	
7	N/A	Support Angle Sleeve	All models except HE9250, HE9270, HG9260 and HG9280
8	N/A	Washer	Models HE9250, HE9270, HG9260 and HG9280

N/A = Part no longer available

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Control Panel, Control Hood and Controls

Models HE2970, HE3060 and HG2980

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Control Panel, Control Hood and Controls

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Control Hood	
2	505281	Disconnect Power Warning Label	
3	N/A	Rear Cover	
4	501086	Screw	
5	91176	Washer	
6	N/A	Fabric Selector Switch	Model HE2970
	58813P	Fabric Selector Switch	Model HG2980
7	N/A	Spacer	
8	N/A	Timer	
9	N/A	End Cap	Right
10	55882	Switch Assembly	Includes item 11
11	52947	Nut	
12	25820	Washer	
13	52864	Screw	
14	N/A	Gasket	
15	N/A	Screw	
16	N/A	Timer Knob	
17	24205	Nut	
18	N/A	Knob Assembly	
19	N/A	Retainer	
20	25232	Screw	
21	N/A	End Cap	Left
22	N/A	Control Panel Assembly	
23	N/A	Nut	

N/A = Part no longer available

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Cabinet Top

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Cabinet Top

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Cabinet Top	
2	52909	Screw	
3	32670	Foam Pad	Use with 56213 Top Brace
4	56486	Top Brace	Models HE9250, HE9270, HG9260 and HG9280
	N/A	Top Brace	All other models
5	23008	Screw	
6	36020	Nut	

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Loading Door, Front Panel and Seals

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Loading Door, Front Panel and Seals

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Access Door	Gas models through Serial No. S52F4835
	60795W	Access Door	White; Gas models starting Serial No. S52F4836 and continuing through S840L627
2	511004	Gas Clearance Label	
3	500281	Warning/Caution Label	
4	56079	Panel Locator	
5	39733	Screw	
6	28835	Speed Clip	
7	62420WP	Front Panel Assembly	White; Electric models
	N/A	Front Panel	Gas models
8	504570	Switch	
9	61380P	Front Panel Seal	
10	56128	Bumper Pad	
11	N/A	Support Bracket	Models through Serial No. S70U4371
12	51236	Nut	
13	503661	Screw	
14	N/A	Support	Models through Serial No. S52F4835
	56534	Support Barrel	Models starting Serial No. S52F4836
15	61379P	Door Seal	White
16	23407	Nut	
17	52864	Screw	
18	56045	Hinge	
19	22649	Screw	
20	N/A	Door	
21	61925	Door Pull	
22	62152P	Door Liner	
23	502535	Screw	
24	510181	Door Strike	
25	N/A	Dryer Door Label	
26	510177	Door Catch Assembly	

N/A = Part no longer available

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Motor, Exhaust Fan and Belt

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Motor, Exhaust Fan and Belt

REF	PART NO.	DESCRIPTION	COMMENTS
1	23222	Screw	
2	56410	Thermostat	
3	23962	Screw	
4	511969P	Blower Housing and Cover Kit	
5	916P3	Motor Kit	Includes switch; Models HE2003-3062, HE4003-4562, HE4203-4588, HG4209-3000, HG4209-3058 and HG4490-3000
	915P3	Motor Kit	Includes switch; All other models
6	510180	Motor Mount Clamp	
7	N/A	Motor Switch	
8	56095P	Cylinder Belt	
9	56447	Motor Pulley Assembly	Models HE2003-3062, HE4003-4562, HE4203-4588, HG4209-3000, HG4209-3058 and HG4490-3000
	56062P	Motor Pulley Kit	Includes item 10; All other models
10	62541	Screw	
11	20492	Washer	
12	503661	Screw	
13	510139P	Blower Fan Assembly	
14	510185	Idler Spring	
15	56156	Nut	
16	56461P	Shaft	
17	510142P	Idler Wheel and Bearing Assembly	
18	23748	Retaining Ring	
19	N/A	Bolt	
20	511227	Motor Mount and Idler Assembly	Includes items 14-18 and 21-24
21	52549	Washer	
22	N/A	Idler Lever	
23	52566	Nut	
24	510060	Motor Mount	
25	56470	Thermostat	Models HE6350 and HG6360
	N/A	Thermostat Assembly	All other models
26	56065	Seal	
27	61203	Thermostat Opening Cover	Models HE2003, HE2003-3062, HE2030, HE2050, HE3060, HE4030, HE5330, HG2090 and HG5390

N/A = Part no longer available

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Front Bulkhead, Air Duct, Felt Seal and Cylinder

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Front Bulkhead, Air Duct, Felt Seal and Cylinder

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Front Bulkhead	
2	N/A	Drum Light Lamp	
3	N/A	Cylinder Light Assembly	Models HE7003, HE7230, HE9250, HE9270, HG7009, HG7290, HG9260 and HG9280
4	N/A	Drying Rack	Optional on some models
5	56088P	Seal Assembly	
6	60645P	Cylinder Assembly	Includes item 7
7	61399	Cylinder Baffle	White
8	62588	Screw	
9	52310	Spring	
10	23222	Screw	
11	61448	Cylinder Glide	
12	56058	Felt Pad	
13	56090P	Seal Strap	
14	502535	Screw	
15	60786	Air Duct Assembly	
16	N/A	Bumper	Models starting Serial No. S70U4372
17	505281	Disconnect Power Warning Label	
18	61376P	Lint Filter	
19	N/A	Screw	
20	51345	Washer	
21	503661	Screw	

N/A = Part no longer available

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Rear Bulkhead, Felt Seal and Cylinder Roller

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Rear Bulkhead, Felt Seal and Cylinder Roller

REF	PART NO.	DESCRIPTION	COMMENTS
1	56090P	Seal Strap	
2	61135P	Rear Bulkhead Assembly	
3	N/A	Screw	
4	N/A	Terminal Block Bracket	
5	503661	Screw	
6	52909	Screw	Green
7	51474	Washer	
8	N/A	Rear Bulkhead Bracket	
9	56156	Nut	
10	56461P	Shaft	
11	62649P	Cylinder Roller Kit	
12	23748	Retaining Ring	
13	56088P	Seal Assembly	
14	52549	Washer	
15	23886	Washer	
16	52310	Spring	

N/A = Part no longer available

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Heater Duct and Element Assembly

Electric Models

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Heater Duct and Element Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	61931	Heater Kit Assembly	Models HE2003-3062 and HE4003-4562
	61928	Heater Kit Assembly	208 Volt; 4.75 kW; White; All other models
	61927	Heater Kit Assembly	230 or 240 Volt; 5.0 kW; All other models
	61929	Heater Kit Assembly	240 Volt/50 Hertz; 4.8 kW; All other models
2	510025P	Heater Duct and Screw Assembly	
3	503661	Screw	
4	51780	Screw	
5	60952	Heat Duct Shield	
6	N/A	Terminal Bushings Assembly	
7	56552	Washer	
8	Q6163	Nut	
9	56082	Limit Thermostat	
10	23222	Screw	

N/A = Part no longer available

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Heater Duct Assembly

Gas Models

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Heater Duct Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	503661	Screw	
2	N/A	Combustion Duct Assembly	
3	510101	Heat Duct Shroud	
4	510025P	Heater Duct and Screw Assembly	
5	60952	Heat Duct Shield	
6	51780	Screw	
7	23222	Screw	
8	489P3	Thermostat and Plate Kit	

N/A = Part no longer available

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Old Style Gas Valve, Igniter and Gas Conversion Kits

Gas Models

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Old Style Gas Valve, Igniter and Gas Conversion Kits

REF	PART NO.	DESCRIPTION	COMMENTS
	56412	L.P. Conversion Kit Assembly	Used to convert dryers from Natural Gas (N.G.) or Mixed Gas to Liquid Petroleum Gas (L.P.)
	N/A	N.G. Conversion Kit Assembly	Used to convert dryers from L.P. to N.G. or Mixed Gas
1	510205	Elbow Shut-Off Valve	
2	N/A	Lead-In Pipe Assembly	
3	23222	Screw	
4	510213	Sensor	
5	56693	Screw	Models with 9958 suffix
	N/A	Screw	All other models
6	55438P	Igniter	
7	510184P	Igniter and Bracket Assembly	Models with 9958 suffix
	M409136	Spring and Connector Assembly	All other models
8	503661	Screw	
9	510149P	Burner Assembly	
10	N/A	Screw	
11	N/A	Air Shutter	
12	N/A	Valve Mounting Bracket	
13	56124	Screw	
14	N/A	Gas Valve	Models HG4209-3000, HG4209-3058 and HG4490-3000
	596P3	Gas Valve Conversion Kit	N.G. or Mixed Gas; Replaces 56225 Gas Valve Assembly; All other models

N/A = Part no longer available

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56225 Gas Valve Assembly

Gas Models

DRY1957P_505903

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56225 Gas Valve Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Booster Coil	Models HG4209-3000, HG4209-3058 and HG4490-3000
	56225C	Booster Coil	All other models
2	N/A	Holding Coil	Models HG4209-3000, HG4209-3058 and HG4490-3000
	56225B	Holding Coil	All other models
3	N/A	Gas Valve Coil	Models HG4209-3000, HG4209-3058 and HG4490-3000
	56225A	Coil Assembly Kit	All other models
4	56225D	Secondary Coil	
5	N/A	Nut	
6	N/A	Nipple	

N/A = Part no longer available

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New Style Gas Valve, Igniter and Gas Conversion Kits

Gas Models

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New Style Gas Valve, Igniter and Gas Conversion Kits

REF	PART NO.	DESCRIPTION	COMMENTS
	401P3	L.P. Conversion Kit	Used to convert dryers from Natural Gas (N.G.) or Mixed Gas to Liquid Petroleum Gas (L.P.)
	402P3	N.G. Conversion Kit	Used to convert dryers from L.P. to N.G. or Mixed Gas
1	510205	Elbow Shut-Off Valve	
2	N/A	Lead-In Pipe	
3	56693	Screw	
4	510184P	Igniter and Bracket Assembly	
5	23222	Screw	
6	510213	Sensor	
7	503661	Screw	
8	510149P	Burner Assembly	
9	59063B	Secondary Coil	Models HG4209-3000, HG4209-3058 and HG4490-3000
	58804B	Secondary Coil	All other models
10	60443P	Valve Assembly	Models HG4209-3000, HG4209-3058 and HG4490-3000
	58804P	Gas Valve Assembly	All other models
11	56124	Screw	
12	510128	Gas Valve Mounting Bracket	
13	59063A	Booster and Holding Coil	Models HG4209-3000, HG4209-3058 and HG4490-3000
	58804A	Booster and Holding Coil	All other models

N/A = Part no longer available

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Terminal Block

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Terminal Block

REF	PART NO.	DESCRIPTION	COMMENTS
	62588	Screw	
1	56087	Terminal Block Shield	
2	50854	Terminal Block	
3	Q6535	Screw	
4	503661	Screw	
5	Q6163	Nut	
6	51474	Washer	
7	56552	Washer	
8	50854A	Terminal Block Assembly	Includes item 2
9	52909	Screw	

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Cabinet, Exhaust Duct and Base

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Cabinet, Exhaust Duct and Base

REF	PART NO.	DESCRIPTION	COMMENTS
1	56128	Bumper Pad	
2	56079	Panel Locator	
3	39733	Screw	
4	23951	Nut	
5	503661	Screw	
6	N/A	Top Hinge	
7	511004	Gas Clearance Label	Gas models
8	60821	Access Cover Plate	
9	N/A	Sticker	Electric models
10	N/A	Exhaust Duct Assembly	
11	N/A	Dryer Cabinet Assembly	
12	52909	Screw	
13	20274	Nut	
14	52696	Screw	
15	34318	Rubber Foot	
16	N/A	Base Assembly	

N/A = Part no longer available

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Power Cord and Terminals

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Power Cord and Terminals

REF	PART NO.	DESCRIPTION	COMMENTS
1	56222	Lead-In Cord	Gas models
2	N/A	Warning Tag	
3	00117	Female Pin Terminal	
4	26301	1 Circuit Receptacle	
5	26302	1 Circuit Plug	
6	00116	Male Pin Terminal	
7	23039	3 Circuit Receptacle	
8	23040	Plug	
9	56451	2 Circuit Receptacle	
10	56448	2 Circuit Plug	
11	00130	Female Pin Terminal	
12	56265	2 Circuit Receptacle	
13	56266	2 Circuit Plug	
14	00127	Male Pin Terminal	
15	00161	Grounding Clip	
16	51291	Wire Clip	
17	38384	Strain Relief	
18	00223	Female Spade Terminal	Large spade
19	00112	Female Spade Terminal	Small spade
20	00120	Female Flag Terminal	
21	70210	Insulator	
22	00110	Ring Terminal	No. 10; Small shank
23	00111	Ring Terminal	No. 10; Large shank
24	00113	Ring Terminal	1/4 inch ring
25	00114	Female Spade Terminal	
26	00139	Male Tab Terminal	1/4 inch
27	21091	Connector	

N/A = Part no longer available

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Terminals

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Terminals

REF	PART NO.	DESCRIPTION	COMMENTS
1	00189	Female Spade Terminal	
2	00361	Female Piggyback Terminal	
3	58800	3 Circuit Connector	
4	58799	2 Circuit Connector	

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Wire Harnesses

PART NO.	DESCRIPTION	COMMENTS
N/A	Wire Harness Assembly	All models

N/A = Part no longer available

NOTE: Individual wires are not available separately. Order complete harness, or order wire by the foot. When applying terminals to wires, it is recommended that the terminals be soldered to the wires.

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